

# NuCoat S450ECO Print and Cut Instructions

## 1. PRINT IMAGE

- Design image
- Load dark transfer media in printer
- Print\*



## 2. Contour/Trim Image

- Load media in cutter and test pressure to ensure blade does not go through release liner
- Follow contour cutting equipment manufacturer's instructions
- If not using a machine to contour cut, trim unprinted portions of the transfer from the print to remove excess white space



## 3. Prepare to Transfer

- Set the heat press to 295 F
- Set the heat press to low pressure (20-40 PSI)
- Use prewashed 100% cotton or cotton/polyester blend fabric for best results
- Weed excess transfer paper from graphic
- Cover transfer graphic completely with transfer mask
- Gently peel the transfer mask with transfer graphic from the backing paper



## 4. Transfer Image

- Smooth garment on heat press
- Press for 5 seconds to remove moisture and wrinkles
- Apply masked transfer graphic side up in the desired location on the fabric
- Cover completely with silicon transfer sheet
- Press for 15 seconds
- Remove silicon transfer sheet with a smooth, even motion



## 5. Care Instructions

- Turn garment inside out
- Wash in COLD water
- Use a mild detergent for best results
- Do not bleach or use bleach alternatives
- Remove garment promptly
- Dry on LOW temperature
- If wrinkles or edges peel, re-press garment following instructions

Please be sure to evaluate the Standard Product Fact Sheet to ensure the product is compatible with your printer and ink. ALWAYS test to determine the suitability of this paper for use with your equipment and your methods. The Seller's and Manufacturer's maximum obligation shall be to replace any paper that has been proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use, this paper.



Developed with patent backed technology including the following: 6,087,061, 6,383,710, 6,383,682, 6,916,589, 6,423,466